

	Compound	PECVD chemical reaction
Si Compounds	SiH ₄ (g)	SiH ₄ (g)+2N ₂ O(g)=SiH ₄ (g)+2N ₂ O(g)
	SiNH	SiH ₄ (g)+2N ₂ O(g)=SiNH+NH ₃ (g)+N ₂ (g)+O ₂ (g)
	SiNH ₃	SiH ₄ (g)+2N ₂ O(g)=SiNH ₃ +N ₂ O(g)+HNO(g)
	SiN ₂	SiH ₄ +2N ₂ O(g)=SiN ₂ +2H ₂ O(g)+N ₂ (g)
	SiN ₂ H ₂	SiH ₄ (g)+2N ₂ O(g)=SiN ₂ H ₂ +N ₂ O(g)+H ₂ O(g)
	SiN ₂ H ₄	SiH ₄ (g)+2N ₂ O(g)=SiN ₂ H ₄ +N ₂ (g)+O ₂ (g)
	SiN ₃ H	SiH ₄ (g)+2N ₂ O(g)=SiN ₃ H+NH ₃ (g)+O ₂ (g)
	SiN ₃ H ₃	SiH ₄ (g)+3N ₂ O(g)=SiN ₃ H ₃ +HNO(g)+O ₂ (g)+N ₂ (g)
	SiN ₄	SiH ₄ (g)+2N ₂ O(g)=SiN ₄ +2H ₂ O(g)
	SiN ₄ H ₂	SiH ₄ (g)+2N ₂ O(g)=SiN ₄ H ₂ +O ₂ (g)+H ₂ (g)
	SiN ₄ H ₄	SiH ₄ (g)+2N ₂ O(g)=SiN ₄ H ₄ +O ₂ (g)
	SiOH ₂	SiH ₄ (g)+2N ₂ O(g)=SiOH ₂ +H ₂ O(g)+2N ₂ (g)
	SiOH ₄	SiH ₄ (g)+2N ₂ O(g)=SiOH ₄ +N ₂ O(g)+N ₂ (g)
	SiONH	SiH ₄ (g)+2N ₂ O(g)=SiONH+N ₂ O(g)+NH ₃ (g)
	SiONH ₃	SiH ₄ (g)+2N ₂ O(g)=SiONH ₃ +HNO(g)+N ₂ (g)
SiO ₂ compounds	SiON ₂	SiH ₄ (g)+2N ₂ O(g)=SiON ₂ +H ₂ O(g)+N ₂ (g)+H ₂ (g)
	SiON ₂ H ₂	SiH ₄ (g)+2N ₂ O(g)=SiON ₂ H ₂ +N ₂ O(g)+H ₂ (g)
	SiON ₂ H ₄	SiH ₄ (g)+2N ₂ O(g)=SiON ₂ H ₄ +N ₂ O(g)
	SiON ₃ H	SiH ₄ (g)+2N ₂ O(g)=SiON ₃ H+HNO(g)+H ₂ (g)
	SiON ₃ H ₃	SiH ₄ (g)+2N ₂ O(g)=SiON ₃ H ₃ +HNO(g)
	SiON ₄	SiH ₄ (g)+2N ₂ O(g)=SiON ₄ +H ₂ O(g)+H ₂ (g)
	SiON ₄ H ₂	SiH ₄ (g)+2N ₂ O(g)=SiON ₄ H ₂ +H ₂ O(g)
	SiON ₄ H ₄	SiH ₄ (g)+3N ₂ O(g)=SiON ₄ H ₄ +N ₂ (g)+O ₂ (g)
	SiO ₂	SiH ₄ (g)+2N ₂ O(g)=SiO ₂ +2H ₂ O(g)+2N ₂ (g)
	SiO ₂ H ₂	SiH ₄ (g)+2N ₂ O(g)=SiO ₂ H ₂ +2N ₂ (g)+H ₂ (g)
	SiO ₂ H ₄	SiH ₄ (g)+2N ₂ O(g)=SiO ₂ H ₄ +2N ₂ (g)
	SiO ₂ NH	SiH ₄ (g)+2N ₂ O(g)=SiO ₂ NH+NH ₃ (g)+N ₂ (g)
	SiO ₂ NH ₃	SiH ₄ (g)+2N ₂ O(g)=SiO ₂ NH ₃ +N ₃ H(g)
	SiO ₂ N ₂	SiH ₄ (g)+2N ₂ O(g)=SiO ₂ N ₂ +N ₂ (g)+2H ₂ (g)
	SiO ₂ N ₂ H ₂	SiH ₄ (g)+2N ₂ O(g)=SiO ₂ N ₂ H ₂ +N ₂ (g)+H ₂ (g)
	SiO ₂ N ₂ H ₄	SiH ₄ (g)+2N ₂ O(g)=SiO ₂ N ₂ H ₄ +N ₂ (g)
	SiO ₂ N ₃ H	SiH ₄ (g)+2N ₂ O(g)=SiO ₂ N ₃ H+NH ₃ (g)
	SiO ₂ N ₄	SiH ₄ (g)+2N ₂ O(g)=SiO ₂ N ₄ +2H ₂ (g)
	SiO ₂ N ₄ H ₂	SiH ₄ (g)+2N ₂ O(g)=SiO ₂ N ₄ H ₂ +H ₂ (g)
	SiO ₂ N ₄ H ₄	SiH ₄ (g)+2N ₂ O(g)=SiO ₂ N ₄ H ₄

Figure 2

	Compound	High T° thermal treatment reaction	New compound
Si Compounds	SiH ₄ (g)	SiH ₄ +N ₂ (g)=SiNH+NH ₃ (g)	SiNH
	SiNH	SiNH+N ₂ (g)=SiNH+N ₂ (g)	SiNH
	SiNH ₃	SiNH ₃ +N ₂ (g)=SiNH+N ₂ (g)+H ₂ (g)	SiNH
	SiN ₂	SiN ₂ +N ₂ (g)=SiN ₂ +N ₂ (g)	SiN ₂
	SiN ₂ H ₂	SiN ₂ H ₂ +N ₂ (g)=SiN ₂ +N ₂ (g)+H ₂ (g)	SiN ₂
	SiN ₂ H ₄	SiN ₂ H ₄ +N ₂ (g)=SiN ₂ +N ₂ (g)+2H ₂ (g)	SiN ₂
	SiN ₃ H	SiN ₃ H+N ₂ (g)=SiNH+2N ₂ (g)	SiNH
	SiN ₃ H ₃	SiN ₃ H ₃ +N ₂ (g)=SiNH+2N ₂ (g)+H ₂ (g)	SiNH
	SiN ₄	SiN ₄ +N ₂ (g)=SiN ₂ +2N ₂ (g)	SiN ₂
	SiN ₄ H ₂	SiN ₄ H ₂ +N ₂ (g)=SiN ₂ +2N ₂ (g)+H ₂ (g)	SiN ₂
SiO compounds	SiN ₄ H ₄	SiN ₄ H ₄ +N ₂ (g)=SiN ₂ +2N ₂ (g)+2H ₂ (g)	SiN ₂
	SiOH ₂	SiOH ₂ +N ₂ (g)=SiOH ₂ +N ₂ (g)	SiOH ₂
	SiOH ₄	SiOH ₄ +N ₂ (g)=SiOH ₂ +N ₂ (g)+H ₂ (g)	SiOH ₂
	SiONH	SiONH+N ₂ (g)=SiONH+N ₂ (g)	SiONH
	SiONH ₃	SiONH ₃ +N ₂ (g)=SiONH+N ₂ (g)+H ₂ (g)	SiONH
	SiON ₂	SiON ₂ +N ₂ (g)=SiON ₂ +N ₂ (g)	SiON ₂
	SiON ₂ H ₂	SiON ₂ H ₂ +N ₂ (g)=SiON ₂ +N ₂ (g)+H ₂ (g)	SiON ₂
	SiON ₂ H ₄	SiON ₂ H ₄ +N ₂ (g)=SiON ₂ +N ₂ (g)+2H ₂ (g)	SiON ₂
	SiON ₃ H	SiON ₃ H+N ₂ (g)=SiONH+2N ₂ (g)	SiONH
	SiON ₃ H ₃	SiON ₃ H ₃ +N ₂ (g)=SiONH+2N ₂ (g)+H ₂ (g)	SiONH
SiO ₂ compounds	SiON ₄	SiON ₄ +N ₂ (g)=SiON ₂ +2N ₂ (g)	SiON ₂
	SiON ₄ H ₂	SiON ₄ H ₂ +N ₂ (g)=SiON ₂ +2N ₂ (g)+H ₂ (g)	SiON ₂
	SiON ₄ H ₄	SiON ₄ H ₄ +N ₂ (g)=SiON ₂ +2N ₂ (g)+2H ₂ (g)	SiON ₂
	SiO ₂	SiO ₂ +N ₂ (g)=SiO ₂ +N ₂ (g)	SiO ₂
	SiO ₂ H ₂	SiO ₂ H ₂ +N ₂ (g)=SiO ₂ +N ₂ (g)+H ₂ (g)	SiO ₂
	SiO ₂ H ₄	SiO ₂ H ₄ +N ₂ (g)=SiO ₂ +N ₂ (g)+2H ₂ (g)	SiO ₂
	SiO ₂ NH	SiO ₂ NH+N ₂ (g)=SiO ₂ NH+N ₂ (g)	SiO ₂
	SiO ₂ NH ₃	SiO ₂ NH ₃ +N ₂ (g)=SiO ₂ +NH ₃ (g)+N ₂ (g)	SiO ₂
	SiO ₂ N ₂	SiO ₂ N ₂ +N ₂ (g)=SiO ₂ +2N ₂ (g)	SiO ₂
	SiO ₂ N ₂ H ₂	SiO ₂ N ₂ H ₂ +N ₂ (g)=SiO ₂ +2N ₂ (g)+H ₂ (g)	SiO ₂
	SiO ₂ N ₂ H ₄	SiO ₂ N ₂ H ₄ +N ₂ (g)=SiO ₂ +2N ₂ (g)+2H ₂ (g)	SiO ₂
	SiO ₂ N ₃ H	SiO ₂ N ₃ H+N ₂ (g)=SiO ₂ NH+2N ₂ (g)	SiO ₂
	SiO ₂ N ₄	SiO ₂ N ₄ +N ₂ (g)=SiO ₂ +3N ₂ (g)	SiO ₂
	SiO ₂ N ₄ H ₂	SiO ₂ N ₄ H ₂ +N ₂ (g)=SiO ₂ +3N ₂ (g)+H ₂ (g)	SiO ₂
	SiO ₂ N ₄ H ₄	SiO ₂ N ₄ H ₄ +N ₂ (g)=SiO ₂ +3N ₂ (g)+2H ₂ (g)	SiO ₂

Figure 3

			H	Si-H	Si-H	Si-H	Si-H	Si-H	Si-O	N-N	Si-O-Si	Si-O-Si	Si-O-Si	Si-O-Si	Si-O-Si	Si-O-Si
FTIR	1st mode (cm ⁻¹)	Min	3550	3470	3380	3300	2210	1800	1530	1080	1000	910	860	740	410	
	Ave	3650	3510	3420	3380	2260	1875	1555	1180	1080	950	885	810	460		
	Max	3750	3550	3460	3460	2310	1950	1580	1280	1160	980	910	880	510		
1st mode (μm)	Min	2.317	2.882	2.959	3.030	4.525	5.556	6.636	9.259	10.000	10.989	11.628	13.514	24.390		
	Ave	2.740	2.849	2.924	2.959	4.425	5.333	6.431	8.475	9.259	10.526	11.299	12.346	21.739		
	Max	2.667	2.817	2.890	2.890	4.329	5.128	6.329	7.813	8.621	10.101	10.989	11.364	19.608		
2nd mode (μm)	Min	1.408	1.441	1.479	1.515	2.262	2.778	3.268	4.630	5.000	5.495	5.814	6.757	12.195		
	Ave	1.370	1.425	1.462	1.479	2.212	2.667	3.215	4.237	4.630	5.263	5.650	6.173	10.870		
	Max	1.333	1.408	1.445	1.445	2.165	2.594	3.165	3.906	4.310	5.051	5.495	5.682	9.804		
3rd mode (μm)	Min	0.939	0.961	0.986	1.010	1.508	1.852	2.179	3.086	3.333	3.653	3.876	4.505	8.130		
	Ave	0.913	0.950	0.975	0.986	1.475	1.778	2.144	2.825	3.086	3.509	3.766	4.115	7.246		
	Max	0.889	0.939	0.963	0.963	1.443	1.709	2.110	2.904	2.874	3.367	3.663	3.788	6.536		
4th mode (μm)	Min	0.794	0.720	0.740	0.758	1.131	1.389	1.634	2.315	2.500	2.747	2.907	3.378	6.096		
	Ave	0.685	0.712	0.731	0.740	1.106	1.333	1.608	2.119	2.315	2.632	2.825	3.086	5.485		
	Max	0.667	0.704	0.723	0.723	1.082	1.282	1.582	1.953	2.155	2.525	2.747	2.841	4.902		
5th mode (μm)	Min	0.563	0.578	0.592	0.606	0.905	1.111	1.307	1.852	2.000	2.198	2.326	2.703	4.878		
	Ave	0.548	0.570	0.585	0.592	0.885	1.067	1.286	1.695	1.852	2.105	2.260	2.469	4.348		
	Max	0.533	0.563	0.578	0.578	0.866	1.026	1.265	1.563	1.724	2.020	2.198	2.273	3.922		
6th mode (μm)	Min	0.469	0.480	0.493	0.505	0.754	0.926	1.089	1.543	1.667	1.832	1.938	2.252	4.065		
	Ave	0.457	0.475	0.487	0.493	0.737	0.889	1.072	1.412	1.543	1.754	1.883	2.058	3.623		
	Max	0.444	0.469	0.482	0.482	0.722	0.855	1.055	1.302	1.437	1.684	1.832	1.894	3.268		
7th mode (μm)	Min	0.402	0.412	0.423	0.433	0.646	0.794	0.934	1.323	1.429	1.570	1.661	1.931	3.484		
	Ave	0.391	0.407	0.418	0.423	0.632	0.762	0.919	1.211	1.323	1.504	1.614	1.764	3.106		
	Max	0.381	0.402	0.413	0.413	0.618	0.733	0.904	1.116	1.232	1.443	1.570	1.623	2.801		
8th mode (μm)	Min	0.352	0.360	0.370	0.379	0.566	0.694	0.817	1.157	1.250	1.374	1.453	1.689	3.049		
	Ave	0.342	0.356	0.365	0.370	0.553	0.667	0.804	1.059	1.157	1.316	1.412	1.543	2.717		
	Max	0.333	0.352	0.361	0.361	0.541	0.641	0.791	0.977	1.078	1.263	1.374	1.420	2.451		

Figure 4

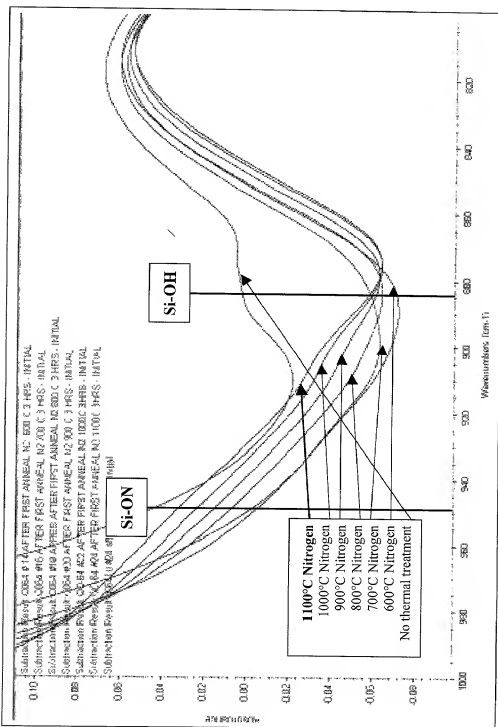


Figure 6a

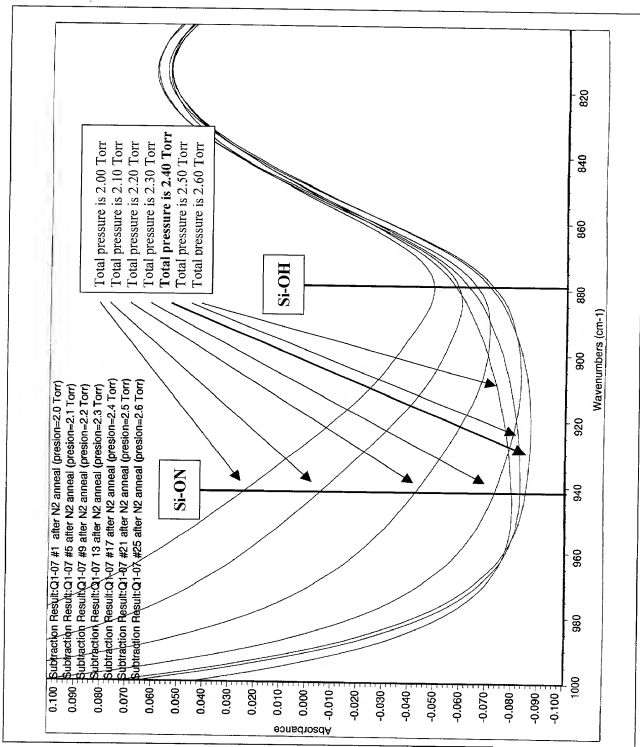


Figure 6b

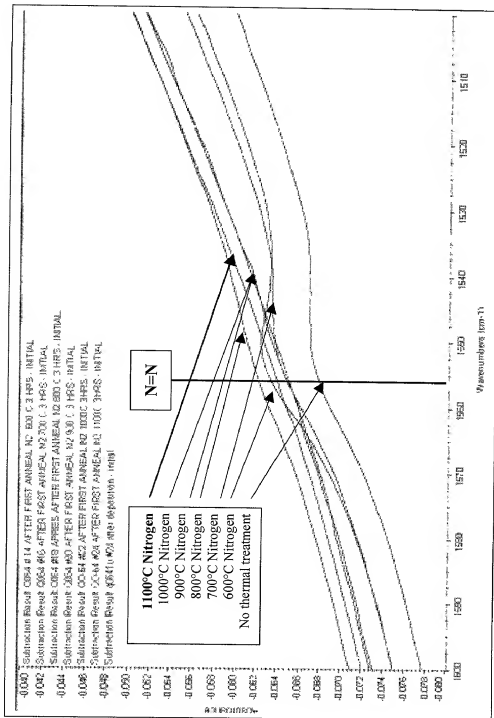


Figure 7a

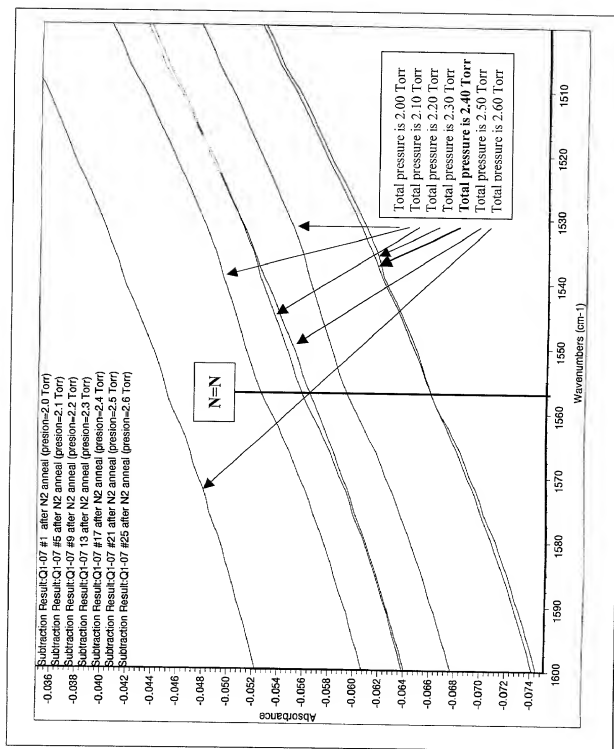


Figure 7b

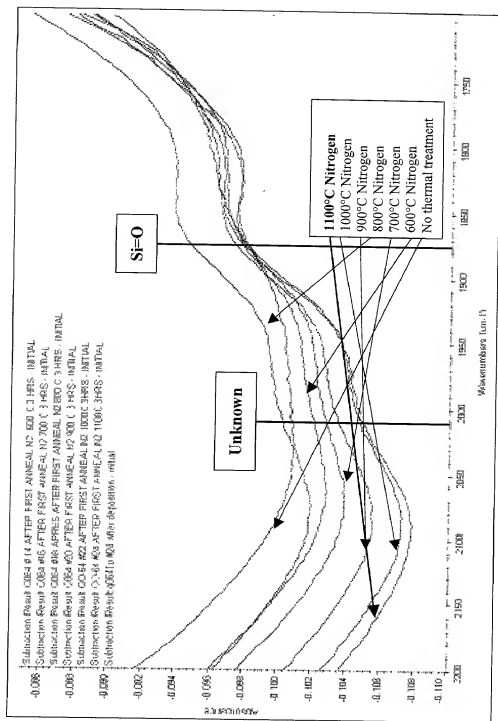


Figure 8a

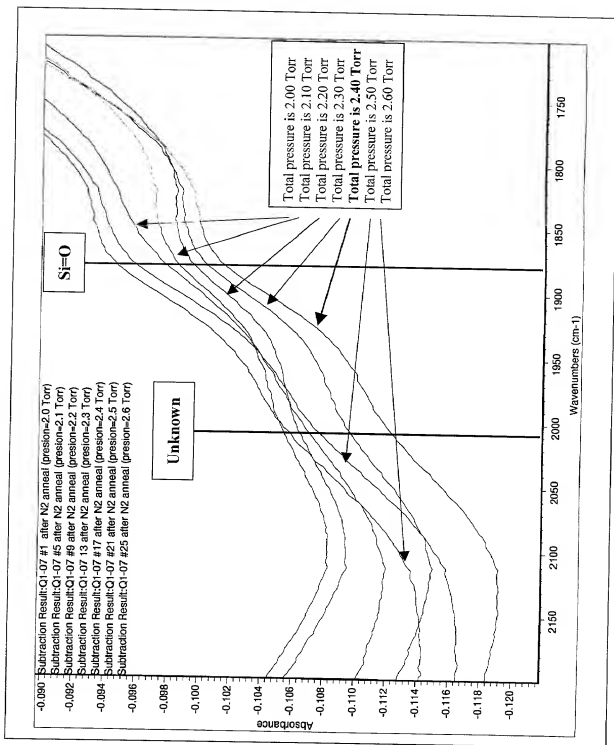


Figure 8b

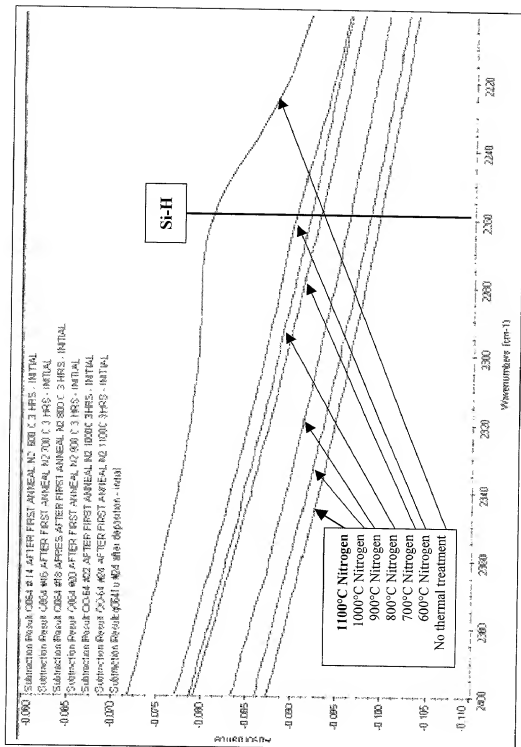


Figure 9a

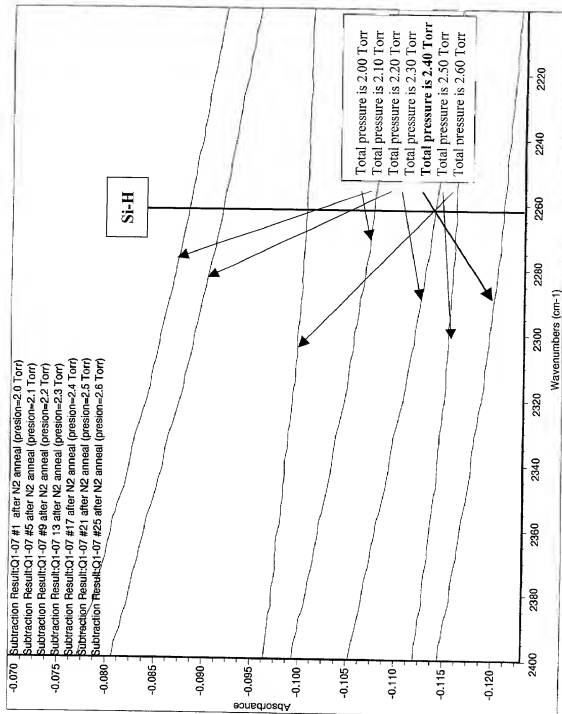


Figure 9b

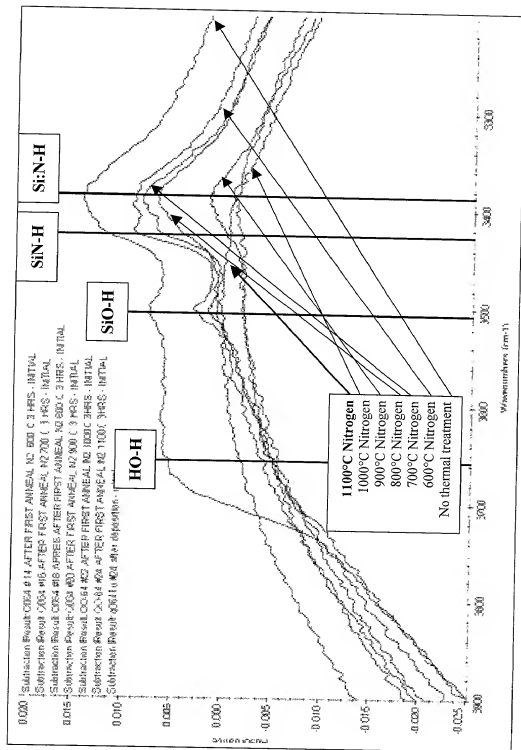


Figure 10a

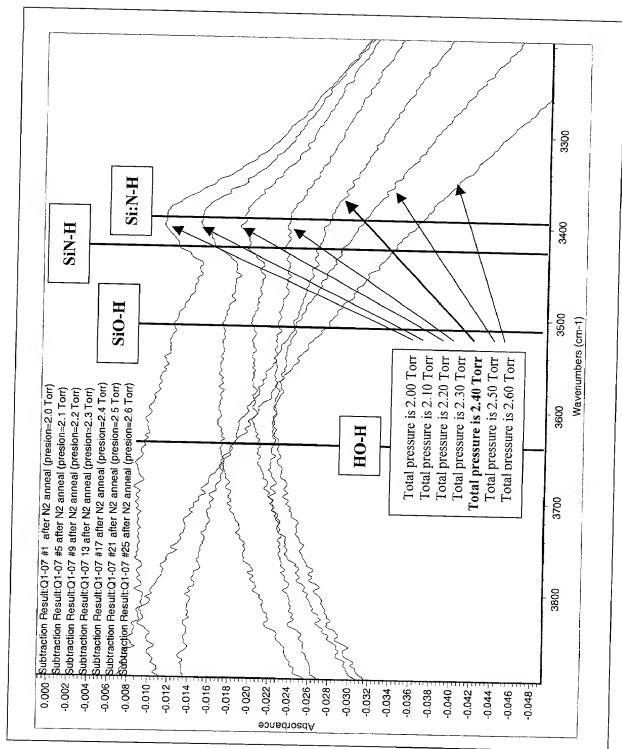


Figure 10b

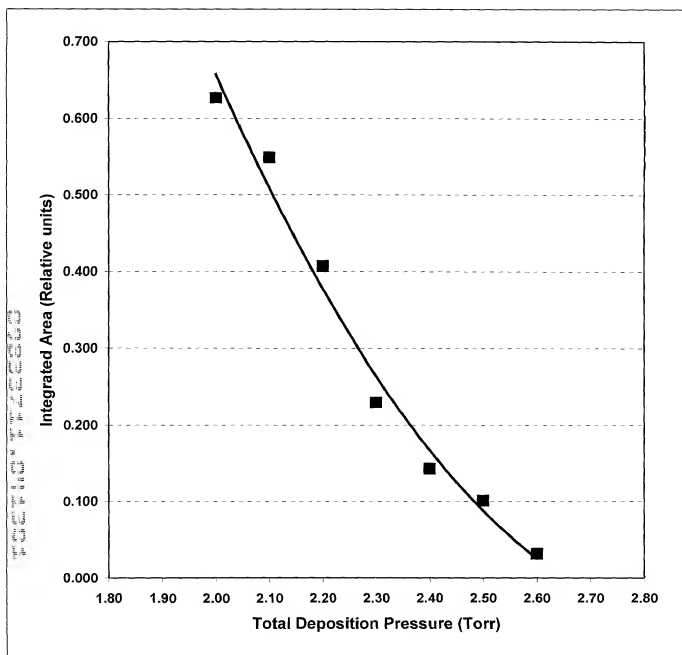


Figure 11

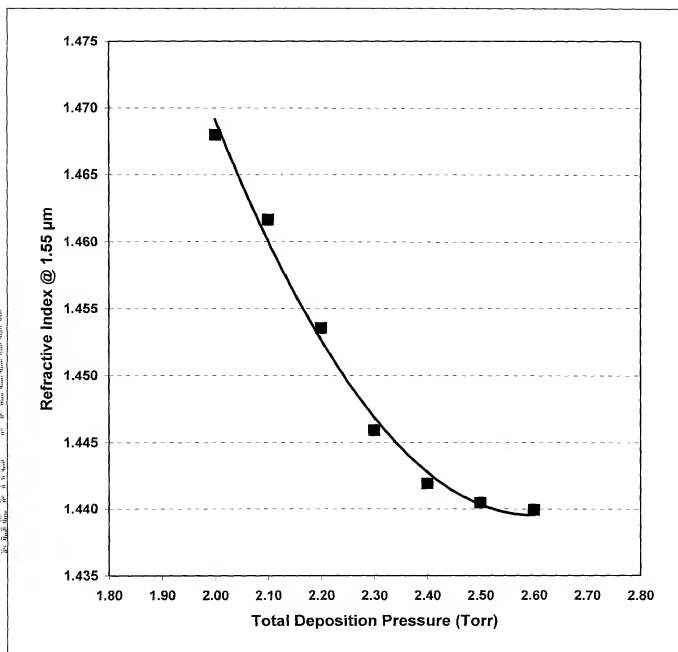


Figure 12

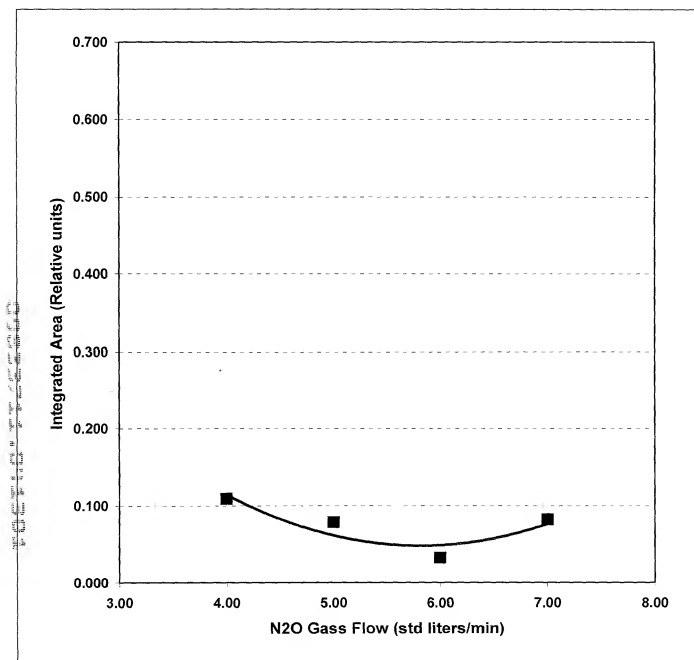


Figure 13

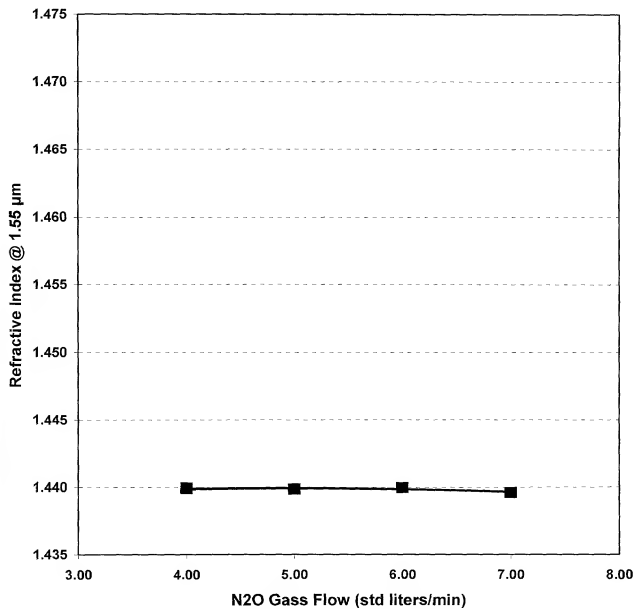


Figure 14